

ISO 10360-5:2000, Geometrical Product Specifications (GPS) -- Acceptance and reverification tests for coordinate measuring machines (CMM) -- Part 5: CMMs using multiple-stylus probing systems



This part of ISO 10360 specifies acceptance and periodic reverification tests of the performance of CMMs having multiple-stylus probing systems, including systems with fixed multiple-styli attached to a single probe (e.g. star stylus), multiple-probing systems such as those with a stylus for each of their probes, and systems with articulating probing. The acceptance test and reverification test specified in this part of ISO 10360 are applicable only to the following: CMMs using any type of contact-probing system; stylus system configurations able to be prequalified (i.e. where the repeatability of the system operation is sufficient so that a stylus qualification is not required for each use); spherical, hemispherical and disk-shaped styli. These tests are not applicable to non-contact probing systems, which require special testing procedures outside the scope of this part of ISO 10360. This title may contain less than 24 pages of technical content.

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